Are you having trouble making your early model Skymaster door stay open?

After the many years of use the parts that hold your door open become worn or broken. To hold the door open; an arm (p/n 1411206-2) with a screw (p/n NAS220-15) and 2 rollers(p/n 1411206-1) rides along cam slots into detents. The first detent holds the door open about 75 degrees and the second detent holds the door open about 90 degrees. These rollers and cams can wear and the cam notches wear or brake. We have kits that include all new parts or individual parts to repair your door. The cam brackets (p/n 1411206-4, -5) are riveted to the door skin and must be drilled out. New cam brackets have pilot holes to ensure proper location. We recommend that the inside of the door and cam brackets, which are steel, be painted with zinc chromate or equivalent to prevent dissimilar metal corrosion.

Our kit contains: arm, arm pin, upper cam bracket, lower cam bracket, leaf springs, 2 spacers, screw and nut. We will beat any other price. We also have new and good used; door latch assemblies and parts, new door jam rotary clutch parts, new door hinges, new door window and frame assemblies, new door handle assemblies, new 0-2A doors, 0-2A door ejection handle assemblies and pins. In addition we have any and all Skymaster parts and equipment.

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