

**TITLE**

FUEL - TRANSMITTAL OF CONTINENTAL MOTORS AIRCRAFT ENGINE SERVICE BULLETIN SB13-4A

**EFFECTIVITY**

The airplanes that follow that may have installed replacement fuel pumps or have had new, overhauled, or rebuilt engines installed between January 30, 2012 and the date of issue of this service letter:

<b>MODEL</b>	<b>SERIAL NUMBERS</b>
T303	T30300001 thru T30300315
T303	694, 695
T310P	310P0001 thru 310P0240
T310Q	310Q0001 thru 310Q1160
310R/T310R	310R0001 thru 310R2140
320D	320D0001 thru 320D0130
320D	623
320E	320E0001 thru 320E0110
320F	320F0001 thru 320F0045
320F	658
335	335-0001 thru 335-0065
336	336-0001 thru 336-0195
336	633, 636
337/T337	337-0001 thru 337-1193
337/T337	33700306, 33700569, 647, 656
337/T337	33701194 thru 33701950
T337H-SP	33701923 thru 33701927
T337H-SP	33701920
T337H-SP	33701951 thru 33701955
F337/FT337	F33700001 thru F33700086
FT337GP	FP33700001 thru FP33700022
FT337HP	FP33700023
T337G	P3370001 thru P3370292
T337G	677
P337H	P3370293 thru PP3370356
P337H	P3370196
340	340-0001 thru 340-0555

December 4, 2013

MEL-28-01  
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Cessna Aircraft Company, Cessna Customer Service, P.O. Box 7706, Wichita, KS 67277, U.S.A. 1-316-517-5800, Fax 1-316-517-7271

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340	672
340A	340A0001 thru 340A1817
401	401-0001 thru 401-0322
401A	401A0001 thru 401A0132
401B	401B0001 thru 401B0221
402	402-0001 thru 402-0322
402	689
402A	402A0001 thru 402A0129
402B	402B0001 thru 402B1384
402C	402C0001 thru 402C1020
404	404-0001 thru 404-0859
411/411A	411-0001 thru 411-0300
411/411A	642
414	414-0001 thru 414-0965
414A	414A0001 thru 414A1212
421	421-0001 thru 421-0200
421A	421A0001 thru 421A0158
421B	421B0001 thru 421B0970
421C	421C0001 thru 421C1807

Also affected are engines and pumps received in Authorized Service Facility stock between January 30, 2012 and the date of issue of this service letter.

**NOTE:** Continental Motors has verified that they have shipped no suspect pumps, or engines with suspect pumps, to Cessna.

## REASON

The purpose of this service letter is to transmit the attached Continental Motors Aircraft Engines SB13-4A, Aneroid Equipped Fuel Pumps.

## DESCRIPTION

Continental Motors has discovered that there are a limited number of bellows used in their aneroid equipped fuel pumps which, though they pass acceptance testing, exhibit a potential for reduced service life.

A bellows that does not operate correctly will not react to differential pressure as designed, and this can cause the fuel mixture, especially at higher power settings, to run leaner than design specifications.

## COMPLIANCE

**MANDATORY.** This service letter must be accomplished within the next 50 hours of operation or at the next oil change, whichever occurs first.

## MATERIAL AVAILABILITY

Refer to Continental Motors Aircraft Engines SB13-4A (or latest revision)

## REFERENCES

Continental Motors Aircraft Engines SB13-4A (or latest revision)

## ACCOMPLISHMENT INSTRUCTIONS

1. Review and accomplish the attached Continental Motors Aircraft Engines SB13-4A (or latest revision).
2. Make appropriate entries in the airplane and engine logbooks stating compliance with this service letter and Continental Motors Aircraft Engines SB13-4A (or latest revision).



**TITLE**

FUEL - TRANSMITTAL OF CONTINENTAL MOTORS AIRCRAFT ENGINE SERVICE BULLETIN SB13-4A

**TO:**

Cessna T303, T310P, T310Q, 310R/T310R, 320D, 320E, 320F, 335, 336, 337/T337, T337H-SP, F337/FT337, FT337GP, FT337HP, T337G, P337H, 340, 340A, 401, 401A, 401B, 402, 402A, 402B, 402C, 404, 411/411A, 414, 414A, 421, 421A, 421B, and 421C Owners

**REASON**

This owner advisory is to inform you that MEL-28-01 has been issued.

The purpose of MEL-28-01 is to transmit the attached Continental Motors Aircraft Engines SB13-4A, Aneroid Equipped Fuel Pumps.

**DESCRIPTION**

Continental Motors has discovered that there are a limited number of bellows used in their aneroid equipped fuel pumps which, though they pass acceptance testing, exhibit a potential for reduced service life.

A bellows that does not operate correctly will not react to differential pressure as designed, and this can cause the fuel mixture, especially at higher power settings, to run leaner than design specifications.

**COMPLIANCE**

**MANDATORY.** This service letter must be accomplished within the next 50 hours of operation or at the next oil change, whichever occurs first.

**LABOR HOURS**

Refer to Continental Motors Aircraft Engines SB13-4A (or latest revision)

**NOTE:** As a convenience, service documents are now available online to all our customers through a simple, free-of-charge registration process. If you would like to sign up, please visit the "Customer Support Login" link at [www.Cessna.com](http://www.Cessna.com) to register.



**SERVICE BULLETIN**

Compliance Will Enhance Safety

CATEGORY 3  
**SB13-4A**

SUPERSEDES SB13-4  
 TECHNICAL PORTIONS  
 FAA APPROVED

**SUBJECT:** Aneroid equipped fuel pumps

**PURPOSE:** Inspect fuel pumps for applicability; remove and replace affected units.

**COMPLIANCE:** Within the next fifty (50) hours of operation or the next time the fuel pump is accessed, whichever is sooner.

**MODELS**

**AFFECTED:** New and rebuilt IO360, LTSIO360, TSIO360, IO520, GTSIO520, LTSIO520, TSIO520, IO550, and TSIO550

**I. Background Information**

Due to changes in a manufacturing process, a supplier has notified Continental Motors of a limited number of bellows used in aneroid equipped fuel pumps which pass acceptance testing but exhibit a potential for reduced service life.

A malfunctioning bellows will not react to differential pressure as designed, causing the fuel mixture, especially at higher power settings, to run leaner than design specifications.

*CAUTION: Pilots should follow the applicable Airplane Flight Manual (AFM)/Pilot's Operating Handbook (POH) recommendations and cross-check RPM, manifold air pressure, and fuel flow/fuel pressure during the take-off run. Observations during testing have shown that fuel pressure can be restored by activating the aircraft fuel boost pump.*

Characteristic symptoms associated with a faulty bellows assembly are:

- decreased fuel flow/fuel pressure
- higher than normal CHT (compared to engine specification)
- inability to adjust fuel system to meet published specifications
- minor power reduction at take-off.

**II. Scope**

All engines identified under "Model Affected" must be inspected and all fuel pumps identified in Tables 1 and 2 (beginning on page 2), manufactured between 30 Jan 2012 and 28 Jun 2012, must be REMOVED and REPLACED within the next 50-hours of operation.

ISSUED	REVISED		PAGE NO	DOC NO	REVISION
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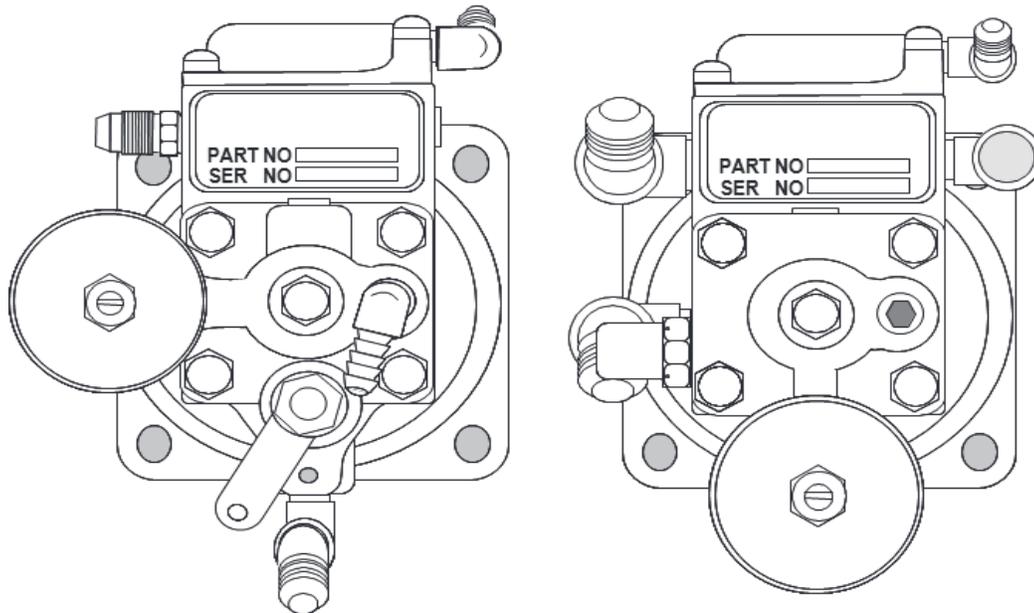


Figure 1. Identifying Part/Serial Numbers on Affected Fuel Pump

Table 1. Fuel Pumps (Sold Individually)

Fuel Pump P/N	Fuel Pump S/N	Fuel Pump P/N	Fuel Pump S/N	Fuel Pump P/N	Fuel Pump S/N
646210-25A3	B12CA156R	649368-74A4	B12CA138	R-646210-29A1	B12DA128R
646210-28A1	B12EA157	649368-74A4	B12EA007	R-646210-29A1	B12DA149
646210-28A1	B12EA156	R-646210-22A10	B12EA117R	R-646210-29A1	B12DA150R
646768-5A1	B12FA055	R-646210-22A10	B12EA116R	R-646210-30A2	B12FA080R
646768-5A2	B12DA030	R-646210-24A1	B12BA007R	R-646210-30A2	B12CA038R
649368-60A1	B12BA097	R-646210-24A1	B12FA112R	R-646211-5A1	B12FA176R
649368-60A3	B12DA052	R-646210-24A1	B12CA036R	R-646211-5A1	B12EA169R
649368-60A7	B12FA046	R-646210-24A1	B12BA008R	R-646211-5A2	B12FA169R
649368-60A7	B12EA053	R-646210-24A1	B12EA108R	R-646766-14A1	B12EA027R
649368-60A7	B12FA180	R-646210-24A1	B12CA035R	R-646766-14A1	B12EA110R
649368-60A7	B12EA055	R-646210-25A3	B12BA160R	R-646766-15A1	B12EA111R
649368-60A7	B12EA054	R-646210-25A3	B12EA129R	R-646766-15A1	B12EA193R
649368-63A1	B12EA084	R-646210-27A1	B12EA160R	R-646766-15A1	B12FA014R
649368-64A1	B12EA099	R-646210-27A1	B12EA159R	R-646766-15A1	B12FA013R
649368-68A1	B12FA002	R-646210-27A1	B12EA222R	R-646767-5A1	B12FA053R
649368-68A1	B12FA010	R-646210-27A1	B12FA067R	R-646767-5A1	B12FA052R
649368-74A1	B12CA078	R-646210-27A1	B12FA077R	R-646767-5A2	B12CA123R
649368-74A3	B12FA157	R-646210-27A1	B12FA136R	R-646767-5A2	B12EA219R
649368-74A3	B12FA158	R-646210-27A1	B12FA139R	R-646767-5A2	B12EA081R
649368-74A4	B12BA066	R-646210-27A1	B12FA155R	R-646767-5A2	B12FA160R
649368-74A4	B12FA004	R-646210-27A1	B12FA068R	R-646767-5A2	B12FA168R
649368-74A4	B12EA010	R-646210-28A1	B12BA155R	R-646767-5A2	B12EA220
649368-74A4	B12EA071	R-646210-28A1	B12EA207R	R-646767-5A2	B12FA159R
649368-74A4	B12EA008	R-646210-28A1	B12EA206R	R-646767-5A2	B12EA138R

**Table 1. Fuel Pumps (Sold Individually), continued**

Fuel Pump P/N	Fuel Pump S/N	Fuel Pump P/N	Fuel Pump S/N	Fuel Pump P/N	Fuel Pump S/N
R-646767-5A2	B12EA137R	R-649368-58A1	B12CA080R	R-649368-64A1	B12FA140R
R-646767-5A2	B12EA136R	R-649368-58A1	B12EA146R	R-649368-64A1	B12FA142R
R-646768-5A1	B12DA154R	R-649368-60A1	B12EA056R	R-649368-64A1	B12FA141R
R-646768-5A1	B12EA195R	R-649368-60A3	B12FA167R	R-649368-66A1	B12CA027R
R-646768-5A1	B12FA125R	R-649368-60A3	B12EA050R	R-649368-66A1	B12CA100R
R-646768-5A1	B12DA153R	R-649368-63A1	B12FA145R	R-649368-66A2	B12EA065R
R-646768-5A1	B12EA038R	R-649368-63A1	B12FA144R	R-649368-66A2	B12EA066R
R-646768-5A1	B12EA039R	R-649368-63A1	B12FA107R	R-649368-66A2	B12EA189R
R-646768-5A1	B12FA220R	R-649368-63A1	B12FA106R	R-649368-67A1	B12EA003R
R-646768-5A1	B12FA245R	R-649368-63A1	B12AA239R	R-649368-67A1	B12EA115R
R-646768-5A1	B12BA004R	R-649368-63A1	B12CA031R	R-649368-67A1	B12EA005R
R-646768-5A1	B12CA059R	R-649368-63A1	B12BA161R	R-649368-67A1	B12EA112R
R-646768-5A1	B12FA127R	R-649368-63A1	B12EA143R	R-649368-67A1	B12EA218R
R-646768-5A1	B12BA043R	R-649368-63A1	B12EA142R	R-649368-67A1	B12EA192R
R-646768-5A1	B12EA145R	R-649368-63A1	B12BA150R	R-649368-67A1	B12EA191R
R-646768-5A1	B12DA027R	R-649368-63A1	B12EA024R	R-649368-67A1	B12EA114R
R-646768-5A1	B12BA185R	R-649368-63A2	B12EA131R	R-649368-74A4	B12EA244R
R-646768-5A1	B12DA026R	R-649368-63A2	B12EA194R	R-649368-74A4	B12CA114R
R-646768-5A1	B12CA070R	R-649368-64A1	B12BA172R	R-649368-74A4	B12FA001R
R-646768-5A1	B12CA071R	R-649368-64A1	B12DA178R	R-649368-74A4	B12CA112R
R-646768-6A1	B12BA195R	R-649368-64A1	B12DA179R		

**Table 2. Fuel Pumps with Engines (Model and Serial Number)**

Engine Model	Engine S/N	Fuel Pump P/N	Fuel Pump S/N
GTSIO520L	1006597	R-646210-25A2	B12EA149R
	1006478	R-646210-25A1	B12DA173R
GTSIO520M	1006750	646210-25A3	B12FA051
	1006811	R-646210-25A3	B12EA168R
	1006139	R-646210-25A3	B12AA237R
	1006073	R-646210-25A3	B12AA238R
	1006402	R-646210-25A3	B12DA029R
	1006905	R-646210-25A3	B12EA130R
IO360ES	1006804	649368-74A4	B12FA073
	1006366	649368-74A4	B12CA174
	1006389	649368-74A4	B12CA175
	1006788	649368-74A4	B12EA072
	1006527	649368-74A4	B12CA176
	1006783	649368-74A4	B12FA012
	1006782	649368-74A4	B12EA006
	1006565	649368-74A4	B12EA009
	1006805	649368-74A4	B12FA075
	1006781	649368-74A4	B12EA011
	1006822	649368-74A4	B12FA074
	1006832	649368-74A4	B12FA109
	1006272	649368-74A4	B12BA068
	1006826	649368-74A4	B12FA110
	1006824	649368-74A4	B12FA200
	1006806	649368-74A4	B12FA072
	1006295	649368-74A4	B12BA143
	1006299	649368-74A4	B12BA067
	1006312	649368-74A4	B12BA065
	1006313	649368-74A4	B12BA009
1006226	R-649368-74A4	B12CA009R	
1006656	R-649368-74A4	B12EA164R	
1006598	R-649368-74A4	B12CA197R	
IO520MB	1006614	R-649368-67A1	B12EA118R
IO550B	1006556	646766-14A1	B12EA079
	1006625	646766-15A1	B12EA123
	1006820	646766-15A1	B12FA161
	1006630	646766-15A1	B12EA030
	1006777	646766-15A1	B12FA087
	1006476	R-646766-15A1	B12EA243R
	1006129	R-646766-15A1	B12BA061R
	1006981	R-646766-15A1	B12FA015
IO550B, continued	1006704	R-646767-5A1	B12FA022R
	1006318	R-646767-5A2	B12BA096R
	1006858	R-646768-5A1	B12FA126R
IO550C	1006637	646767-5A2	B12EA135
	1006638	646767-5A2	B12EA134
	1006743	646767-5A2	B12FA032
	1006740	646767-5A2	B12FA031
	1005338	R-646767-5A2	B12FA054R
	1006583	R-646767-5A2	B12EA080R
IO550E	1006373	646824-7A1	B12CA189
IO550F	1006761	R-646824-7A3	B12FA071R
IO550R	1006280	649368-76A1	B12CA026
LTSIO360KB	1006634	649368-67A1	B12EA133
	1006829	R-649368-67A1	B12EA217R
	1006545	R-649368-67A1	B12EA004R
LTSIO520AE	1006624	649368-70A2	B12EA119
	1006240	R-649368-70A2	B12BA210R
TSIO360FB	1006802	649368-63A1	B12FA143
	1006212	R-649368-63A1	B12BA149R
	1006779	R-649368-63A1	B12FA105R
	1006789	R-649368-63A1	B12FA108
	1006425	R-649368-63A1	B12CA212R
TSIO360KB	1006633	649368-66A2	B12EA132
TSIO360LB	1006900	R-649368-66A1	B12EA067R
TSIO520C	1006818	R-646768-6A1	B12FA162R
	1006125	R-646768-6A1	B12BA047
TSIO520E	1006770	R-646210-24A1	B12EA107R
TSIO520EB	1006454	R-646210-30A2	B12CA037R
	1006796	R-646210-30A2	B12FA135R
TSIO520G	1006817	646768-6A1	B12FA153
TSIO520H	1006265	646768-6A1	B12CA018

**Table 2. Fuel Pumps with Engines (Model and Serial Number), continued**

Engine Model	Engine S/N	Fuel Pump P/N	Fuel Pump S/N
TSIO520M	1006772	646768-5A1	B12FA088
	1006732	646768-5A1	B12FA021
	1006816	646768-5A1	B12FA152
	1006297	646768-5A1	B12CA068
	1006097	646768-5A1	B12AA231
	1006321	646768-5A1	B12CA117
	1006716	646768-5A1	B12EA082
	1006801	R-646768-5A1	B12FA111R
	1006593	R-646768-5A1	B12EA213R
	1006774	R-646768-5A1	B12FA056R
	1006266	R-646768-5A1	B12BA183R
	1006343	R-646768-5A1	B12CA072R
TSIO520NB	1006715	R-646210-30A4	B12FA026R
	1006553	R-646210-30A5	B12EA040R
	1006717	R-646210-30A5	B12FA025R
TSIO520R	1006821	646768-5A1	B12FA209
	1006203	646768-5A1	B12BA114
	1006731	646768-5A1	B12FA020
	1006201	646768-5A2	B12BA116
	1006419	646768-5A2	B12DA031
	1006196	R-646768-5A1	B12BA042R
	1006672	R-646768-5A1	B12EA205R
TSIO520T	1006562	R-646210-28A1	B12EA047R
	1006568	R-646210-28A1	B12EA046R
	1006768	R-646210-28A1	B12FA090R
	1006665	R-646210-28A1	B12EA209R
	1006714	R-646210-28A1	B12FA060R
TSIO520UB	1006748	649368-58A2	B12FA066
	1006588	R-649368-58A1	B12EA109R

Engine Model	Engine S/N	Fuel Pump P/N	Fuel Pump S/N
TSIO520VB	1006800	R-646210-27A1	B12FA138R
	1006283	R-646210-27A1	B12CA004R
	1006560	R-646210-27A1	B12DA148R
	1006836	R-646210-27A1	B12FA156R
	1006106	R-646210-27A1	B12AA233R
	1006561	R-646210-27A1	B12EA078R
	1006302	R-649368-58A1	B12CA065
	TSIO550C	1006767	R-649368-60A3
TSIO550E	1006557	649368-60A1	B12EA028
TSIO550G	1006680	R-649368-60A1	B12EA221R
TSIO550K	1006477	649368-60A7	B12BA099
	1006162	649368-60A7	B12BA017
	1006161	649368-60A7	B12BA019
	1006191	649368-60A7	B12BA016
	1006311	649368-60A7	B12BA137
	1006469	649368-60A7	B12DA051
	1006791	649368-60A7	B12FA045
	1006787	649368-60A7	B12FA047
	1006786	649368-60A7	B12EA229
	1006760	649368-60A7	B12EA228
	1006758	649368-60A7	B12FA044
	1006690	649368-60A7	B12EA051
	1006694	649368-60A7	B12EA052
	1006718	649368-60A7	B12EA226
	1006719	649368-60A7	B12EA227
1006720	649368-60A7	B12EA225	
1006471	649368-60A7	B12CA161	
TSIO550N	1006863	649368-60A7	B12FA182
TSIO550P	1006271	649368-74A4	B12BA010

### III. Action Required

Before performing any engine maintenance, perform the following steps to avoid the possibility of an uncommanded engine start.

#### WARNING

**To Prevent the Possibility of Serious Bodily Injury or Death, Verify the following conditions prior to performing any Inspection, Repair, or Movement of the Propeller:**

**Aircraft Master Power and Magneto Switches .....OFF**

**Fuel Selector Valve .....OFF**

**Throttle Position..... CLOSED**

**Mixture Control ..... IDLE/CUTOFF**

**Set Brakes and Place Wheel Chocks Forward and Aft of the Main Landing Gear Tires; Install Aircraft Tie-Downs and Verify Cabin Door Latch is OPEN. Do Not Stand or Place Equipment in the Arc of the Propeller.**

#### A. Inspection

1. Remove engine cowling according to the airframe manufacturers' instructions
2. Use an inspection mirror to determine the part number and serial number of the fuel pump.
  - a. If the part number and serial number of the fuel pump is not identified within "Section II, Tables 1 and 2"; proceed to the "Follow on Maintenance" instructions in Section B.
  - b. If the part number and serial number of the installed fuel pump is identified within "Section II, Tables 1 and 2", then:
    - 1) Remove and replace the fuel pump according to the engine Instructions for Continued Airworthiness.
    - 2) Perform a fuel system operational check according to the engine Instructions for Continued Airworthiness or the latest revision of SID97-3.
    - 3) Return the faulty fuel pump to Continental Motors for inspection according to Section IV, "Fuel Pump Return Instructions".

#### B. Follow on Maintenance

1. Perform a visual inspection of the work area and engine compartment for serviceability and cleanliness.
2. Install the aircraft cowling according to the aircraft manufacturer's instructions.
3. Complete engine maintenance records entries as required and return the engine to service.

<b>ISSUED</b>	<b>REVISED</b>	 P.O. Box 90 Mobile, AL 251-436-8299	<b>PAGE NO</b>	<b>DOC NO</b>	<b>REVISION</b>
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#### IV. Fuel Pump Return Instructions

As noted above, if the fuel pump is identified under “Section II, Tables 1 and 2”, order a new fuel pump from CMI’s Customer Service Department and return the old fuel pump to the address below:

Continental Motors, Inc.□  
C/O SB13-4A□  
8600 Country Road 32□  
Fairhope, Alabama 36532

#### V. Warranty

The actions required to comply with this bulletin are covered by the applicable engine or part warranty policy in effect at the time the engine and/or part was purchased. Affected engines and parts can be determined by reviewing the aircraft/engine records. Continental Motors reserves the right to request copies of invoices and maintenance records to verify warranty applicability.

NOTE: Visit the Continental Motors, Inc. web site at [www.continentalmotors.aero](http://www.continentalmotors.aero) to obtain copies of CMI Warranty Policies.

Complete the attached **Compliance Form SB13-4A**, along with a copy of the work invoice, original purchase receipt for the part and a copy of the repair agency’s W-9, immediately upon completion for reimbursement.

Labor allowance: **3 hours** at published shop rate.

Submit the entire completed compliance package **between August 1, 2013 and May 1, 2014** via postal service or fax to the following:

Continental Motors Inc.□  
C/O SB13-4A□  
P.O. Box 90□  
Mobile, AL 36601  
or via Fax to 1 (251) 436-8270

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**COMPLIANCE FORM  
SB13-4A**

**Complete one form for each affected engine or aftermarket part**

<b>Owner Name:</b>	<b>Phone:</b>	<b>Date:</b>
<b>Address:</b>		
<b>City:</b>	<b>State/Province and Country:</b>	<b>Postal/Zip Code:</b>
<b>FBO Name:</b>	<b>Phone:</b>	<b>Fax:</b>
<b>Address:</b>		
<b>City:</b>	<b>State/Province and Country:</b>	<b>Postal/Zip Code:</b>
<b>FBO Posted Labor Rate:</b>	<b>Labor Hours Applied:</b>	<b>Total Cost</b>
<input type="checkbox"/> <input type="checkbox"/> Check here to send reimbursement payment to FBO address (leave shaded section blank) <input type="checkbox"/> <input type="checkbox"/> Check here and complete this shaded section to send reimbursement payment to alternate address:		
<b>Name:</b>	<b>Phone:</b>	<b>Fax:</b>
<b>Address:</b>		
<b>City:</b>	<b>State/Province and Country:</b>	<b>Postal/Zip Code:</b>
<b>Aircraft Registration Number:</b>	<b>Aircraft Make/Model:</b>	<b>Aircraft Serial Number:</b>
<b>Engine Model:</b>	<b>Engine Serial Number:</b>	<b>Installed Engine Position:</b>
<b>Engine Total Time (hours):</b>	<b>Date Engine Placed in Service: (YYYY/MM/DD)</b>	

Continental Motor's Fax number is 1 (251) 436-8270.☐

(required) ► Repair Agent (print name): \_\_\_\_\_

Repair Agent (signature): \_\_\_\_\_

<b>ISSUED</b>	<b>REVISED</b>	 P.O. Box 90 Mobile, AL 251-436-8299	<b>PAGE NO</b>	<b>DOC NO</b>	<b>REVISION</b>
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